
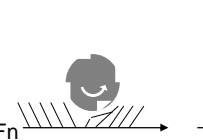
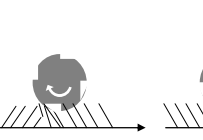
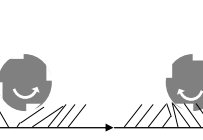
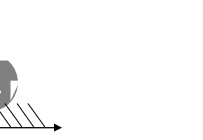

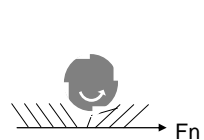
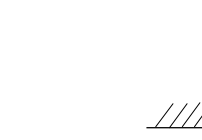
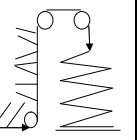
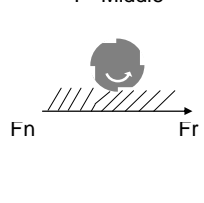
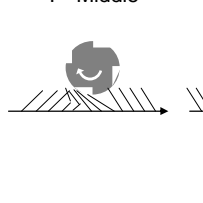
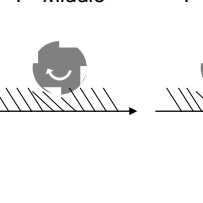
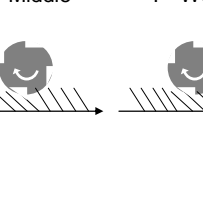
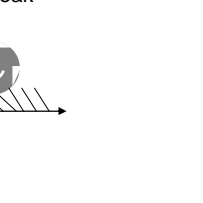

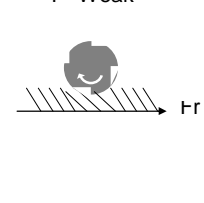

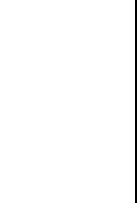

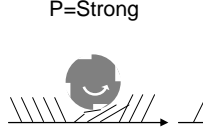
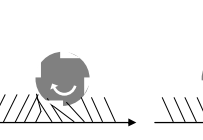
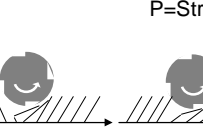
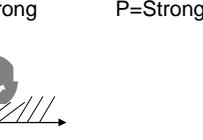
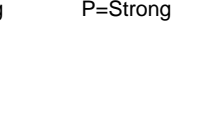
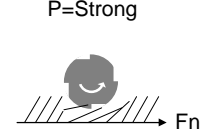
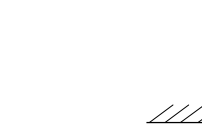
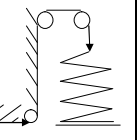


The recommended condition for Mink and Sable/Fox type fabrics.

(1)Front End <Pre Finishing Stage>

item	Example of Fiber composition	Blending~Carding	Pre Finishing
Mink	① RMK(DDF) 22 X 51 30% FHS(colored) 2.2 X 32 70%  ② RMK(DDF) 22x51 30% AHD(DDF) 4.4 x32 70%  PH 18/22mm (Uneven Cut)	<b>Mixing</b> Normal way for other types. *Softner 0.3% omf. *Anti static 0.2% omf *Water 7.5~9.5% one more the normal times dose of customer. *blow mixed fiber from cabin to cabin and one more blow it to cabin.  <b>Carding</b> Normal way for other types.	<p>◆First 120°C 18mm 120°C 120°C 18mm</p> <p>* Fabric direction : Fr (Reverse)            * Pressure : Middle            * Fabric speed : 6 m/min            * Cylinder : 650 rpm (φ=296mm)</p> <p>◆Second 120°C 18mm 120°C</p> <p>2)Fabric direction : Fn (Neutral)            1),3),4),5) ... ditto above</p>
	③ RMK(DYED) 22 X 51 30% FHS(DDF)2.2 X 32 70%  ④ RMK(DYED) 22x51 30% AHD(DDF) 4.4 x32 70%  PH 18/22mm (Uneven Cut)	<b>Mixing</b> add the 1.5 times as normal quantity of softner and anti-static oil. *softner 0.5%omf. *anti-static 0.3%omf. *water 7.2~9.2%omf  <b>Carding</b>	<p>◆First 135°C 18mm 135°C 135°C 18mm</p> <p>(Reverse) (Reverse)</p> <p>◆Second 135°C 18mm 135°C</p> <p>135°C (Neutral) 18mm (Neutral)</p> <p>Other conditons : refer above.</p>
Sable/Fox	① <Sable : MT07-07> RFM(NL801) 22X76 25% MS(DYED) 7.8X38 60% FHS(10) 2.2X32 15%  PH = 35/47  ② <Fox : NT07-07> RFM(NL801)22X76 25% MS(DYED)7.8X38 60% AH(10)3.3X38 15%  PH = 47/No Cut  ③ <Soft Fox : MT07-10> AH(DYED) 30% MS(DYED)7.8X51 55% FHS(10)2.2X32 15%  PH = 35/No Cut	<b>Mixing</b> Normal way for other types.  <b>Carding</b>	<p>① 135°C 35mm 135°C 135°C 35mm</p> <p>(Neutral) (Neutral)</p> <p>② 135°C 47mm 135°C</p> <p>135°C 47mm</p> <p>(Neutral) (Neutral)</p> <p>③ 135°C 35mm 135°C</p> <p>135°C 35mm</p> <p>(Neutral) (Neutral)</p> <p>Other conditons : refer above.</p>

## (2) Post process <Final Finishing>

item	Final Finishing									
<p><b>Mink</b> PH=18/22 mm (Uneven cut)</p> <p>Fabric Speed =6m/min</p> <p>Cylinder rpm =700rpm (Φ=296mm)</p>	①,② ③,④	<b>Polishing</b> 150°C 155°C P=Strong	<b>Polishing</b> 150°C 155°C P=Strong	<b>Polishing</b> 150°C 155°C P=Strong	<b>Polishing</b> 145°C 150°C	<b>Polishing</b> 145°C 145°C	<b>Shearing</b> 21mm 21mm	<b>Shearing</b> 21mm 21mm	<b>Polishing</b> 140°C 145°C P=Strong	<b>Stock</b> →
										
<b>Polishing</b> 130°C 130°C P=Middle		<b>Polishing</b> 130°C 130°C P=Middle	<b>Polishing</b> 120°C 120°C P=Middle	<b>Polishing</b> 120°C 120°C P=Middle	<b>Polishing</b> 100°C 100°C P=Weak	<b>Shearing</b>	<b>Shearing</b>	<b>Polishing</b> 100°C 100°C P=Weak	<b>Roll Up</b>	
										
<p><b>Sable/Fox</b> PH=47/NC mm</p> <p>Fabric Speed =6m/min</p> <p>Cylinder rpm =700rpm (Φ=271mm)</p>	① ② ③	<b>Polishing</b> 155°C P=Strong	<b>Polishing</b> 155°C P=Strong	<b>Polishing</b> 155°C	<b>Polishing</b> 150°C	<b>Polishing</b> 145°C P=Strong	<b>Shearing</b> 47 Pass Pass P=Strong	<b>Shearing</b> 47 Pass Pass P=Strong	<b>Polishing</b> 145°C P=Strong	<b>Stock</b> →
										
<b>Polishing</b> 130°C P=Middle		<b>Polishing</b> 130°C P=Middle	<b>Polishing</b> 120°C	<b>Polishing</b> 120°C	<b>Polishing</b> 100°C P=Middle	<b>Shearing</b> 47mm Pass Pass P=Middle	<b>Shearing</b> 47mm Pass Pass P=Weak	<b>Polishing</b> 100°C P=Weak	<b>Shearing</b> 47mm Pass Pass	<b>Roll Up</b>
